Bài 31.

Các bước lập trình PLC – S7-300

Lập trình cho S7-300 bao gồm các bước :

- Xác lập cấu hình phần cứng cho trạm
- Cài đặt tham số làm việc cho trạm
- Lập trình ứng dung
- Mô phỏng
- Ghép nối

Các bước :

1.Khởi động và tạo dư an mới

- Khởi động Simatic Manager
- Nhắp Simatic Manager
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PLC cho Tự động hoá

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2. Khai bao trạm lam việc PLC



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3. Đặt cấu hình cứng cho trạm

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4. Lập trình PLC – OB1

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- Chọn Name OB1
- Language LAD

Màn hình lập trình

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PLC cho Tự động hoá

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6. Chạy chương trinh mô phỏng : PLC-SIM

Nhắp biểu tượng PLC SIM trên thanh công cụ để mở ra cửa số S7 PLC SIM- SimView



7. Đồ chương trình xuống PLC SIM

Nhắp biểu tượng Dowload đổ chương trình xuống PLC SIM



- 8. Chạy mô phỏng xem kết quả
 - Chuyển PLC SIM lên chế độ RUN
 - Nhắp biểu tượng Monitoring
 - Đưa tín hiệu vào PLC SIM (IB 0.0, IB 0.1,...)
 - Xem kết quả Trên đầu ra PLC SIM (QB0.0, QB0.1,...) và xem trên chương trình OB1.

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